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1 White and infrared light continuous photobioreactors for resource recovery

2 from poultry processing wastewater – a comparison

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21 Abstract

Concentrated wastewaters from agricultural industries represent a key opportunity 22 23 for the upcycling of organics, nitrogen and phosphorus to higher value products such as microbial protein. Phototrophic or photosynthetic microbes very effectively capture 24 25 input organics and nutrients as microbial protein. This study compares purple phototrophic bacteria (PPB) and microalgae (photosynthesis) for this purpose, 26 treating real, high strength poultry processing wastewater in continuous photo 27 bioreactors utilising infrared (IR) and white light (WL) respectively. Both reactors 28 29 could effectively treat the wastewaters, and at similar loading rates (4 kgCOD m⁻³d⁻¹). The infrared reactor (IRR) was irradiated at 18 W m⁻² and the white light reactor 30 (WLR) reactor at 1.5-2 times this. The IRR could remove up to 90 % total chemical 31 32 oxygen demand (TCOD), 90 % total nitrogen (TN) and 45 % total phosphorus (TP) at 1.0 d hydraulic retention time (HRT) and recover around 190 kg of crude protein per 33 tonne of influent COD at 7.0 kWh per dry tonne⁻¹ light input, with PPB dominating all 34 samples. In comparison, the WLR removed up to 98% COD, 94 % TN and 44 % TP 35 at 43 - 90 % higher irradiance compared to the PPB reactor. Microalgae did not 36 dominate the WLR and the community was instead a mix of microbes (algae, 37 bacteria, zooplankton and detritus – ALBAZOD) with a production of approximately 38 140 kg crude protein per tonne influent COD. 39

40 Keywords: agri-industrial, resource recovery, wastewater, photobioreactor, PPB

41 1.Introduction

42 With the shift in wastewater treatment from pollutant removal to resource recovery, 43 concentrated wastewaters from agricultural industries are major "low hanging fruit" opportunities to recover resources (Angenent et al. 2004). This is because they 44 45 represent a concentrated source of nutrients and organic carbon, with less variety of microbial, metal, and organic contaminants generally present in domestic 46 wastewater. Use of industrial wastewater also avoids input of human specific 47 pathogens commonly present in domestic wastewater, as well as other regulatory 48 49 barriers governing input of domestic sewage into the human food chain. This 50 mandates that on-site human sewage does not enter the industrial wastewater 51 stream, but instead be directed to the urban sewer system. In this context and 52 compared with traditional treatment, resource recovery from agri-industrial streams 53 can a) achieve lower wastewater treatment costs by offsetting costs with value from 54 generated products (e.g. fertilizer, proteins, biogas) (Corominas et al. 2013, Mo and 55 Zhang 2013), b) lower product production costs of these products by using recycled raw materials in the wastewater (such as organics, nitrogen and phosphorus) 56 57 (Matassa et al. 2015, Foley et al. 2010) and c) reduce environmental impacts by substitution of nitrogen (N) otherwise generated from the Haber Bosch process 58 (Rockström et al. 2009). Economic analysis has demonstrated that resource 59 60 recovery technologies can be economically competitive with traditional treatment processes, particularly where a higher value, high quantity product is generated 61 62 (Burgess et al. 2015).

63 A key option for efficient resource recovery from wastewater is the partitioning of 64 soluble organic matter and nutrients into a concentrated separable solid phase

(Batstone et al. 2015). This can be achieved via biological assimilation, where organic matter, N and phosphorus (P) are removed simultaneously, preferably nondestructively, and incorporated into protein-rich biomass. Both, microalgae and purple phototrophic bacteria (PPBs) are promising candidates, achieving biomass yields close to unity (Buitrón et al. 2018, Hülsen et al. 2016a) and high protein contents of up to 60% by dry weight (Shipman et al. 1975, Brown 1991).

71 Microalgae have been extensively studied for the production of feed and feed 72 additives, e.g. for fish, pets and farm animals as well as humans (Spolaore et al. 73 2006) and are mainly produced in open high rate algal ponds (HRAP) developed almost 60 years ago (Oswald and Golueke 1960), although tanks, tubes and 74 fermenters have been applied (Borowitzka 1999). To date, full-scale microalgae 75 76 production, mainly to produce biodiesel is almost exclusively carried out in HRAP where closed photobioreactors remain too expensive for efficient mass production 77 (Savage 2011, Park et al. 2011). 78

Compared to microalgae, PPBs have been far less studied which concerns the 79 80 production as well as the application as feed. A few studies are dealing with PPB as 81 feed additive for aquaculture (Chowdhury et al. 2016, Banerjee et al. 2000, Loo et al. 2015) and chicken (Ponsano et al. 2004) where axenic PPB cultures, grown on 82 artificial media were utilized. In this context, the carotenoid and vitamin content in 83 84 PPBs has been researched in more detail (Takeno et al. 1999) but larger scale production has only been reported in a handful of papers in mixed cultures with 85 microalgae, also in open ponds (Kobayashi et al. 1971, Kobayashi and Tchan 1973). 86 87 Reports of large-scale probiotics production in China (Qi et al. 2009), which contains fractions of PPB and is not selective and therefore not considered in the single cell 88 89 protein context.

90 Energy input as light is a key consideration for both microalgae and PPB, with rather inefficient use of photons for oxygenic and anoxygenic photosynthesis (<10% (Melis 91 2009, Adessi and De Philippis 2014)). PPB also grow effectively on volatile fatty 92 acids (VFAs) but can utilize a variety of other organic substrates such as sugars and 93 94 alcohols for photoheterotrophic metabolism (Imam et al. 2013, Kim et al. 2004). Algae preferentially utilizes CO₂ (Azov et al. 1982, Craggs et al. 2011) to synthesize 95 organics via photoautotrophic growth in an energy intensive process (Turpin 1991) 96 compared with low-energy direct assimilation of wastewater derived organic matter. 97 98 Agri-industrial wastewater generally comprises a vast variety of carbon substrates (e.g. 55.3% fat, 27.1% protein, 7.4% carbohydrates as a % of dry matter in poultry 99 processing wastewater (Kiepper et al. 2008)), not necessarily preferred for growth, 100 101 and in most cases requires fermentative or oxidative organisms to convert these complex respectively. 102 organics to organic acids or CO_2 Reducing equivalents/organics (chemical oxygen demand (COD)) might not be removed, but 103 instead transformed, first to organic acids (Zhang et al. 2009) and subsequently to 104 microbial biomass by PPB. Competition for macronutrients can become secondary 105 due to carbon limitations. 106

In both, microalgal and PPB systems, community stability is crucial for effective
wastewater treatment and consistent product generation. A microbial community can
be syntrophic, parasitic, competitive or a combination of these, with changes in

110 wastewater composition resulting in community shifts (Schlüter et al. 1987). It may be difficult to maintain a stable community, thereby affecting wastewater treatment 111 performance and (protein)-product consistency in the non-sterile wastewater 112 environment. This has been reported for microalgae, especially in open, highly 113 loaded systems (Taiganides 1992) and is commonly referred to as ALBAZOD (algae, 114 bacteria, zooplankton and detritus). This community can be very efficient at removing 115 COD, N and P, but may also deteriorate over time (Oswald 1980). Similarly, both 116 syntrophy and competition have been reported for anaerobic systems with PPBs (Izu 117 118 et al. 2001). However, studies investigating the long-term effects of organic-rich wastewater on the PPB and flanking community are scarce. A previous study with 119 120 domestic wastewater (Hülsen et al. 2016a), reported a consistent dominance of PPB 121 species in non-sterile wastewater treatment system. Other studies reported direct competition of PPB with sulfate reducing bacteria (SRB) for hydrogen and volatile 122 fatty acids in the presence of sulfate (Gibson 1990), and SRB can outgrow PPB at 123 higher loading rates (Chiemchaisri et al. 2007). 124

125 This present study aims to determine and compare the effect of organic rich 126 wastewater on infrared selected PPB and white light selected microalgae and the 127 effect on the community dominance. At the same time, the overall wastewater 128 treatment capacities and the metabolic modes will be determined and compared with 129 focus on the assimilatory removal of COD, N and P and the formation of protein rich

biomass. For this purpose, continuous open aerobic (microalgae) or closed
anaerobic (PPB) photobioreactors were operated in comparative mode. Biomass
characteristics and product consistency are also assessed in view of applications as
a feed or feed additive, or as an organic fertilizer.

134 2.Material and methods

135 Poultry processing plants require between 19 and 38 L of water to process a bird and considering 9 billion birds were processed in 2007 in the US alone (Kiepper et 136 137 al. 2008), this tremendous amount of wastewater is an important potential source of nutrients. Organics in this wastewater are 95% degradable by anaerobic (anaerobic 138 139 (Chávez P et al. 2005) and aerobic (Rusten et al. 1998)) treatment which is a 140 prerequisite for efficient biomass growth. The direct recovery of proteins from this wastewater has been proposed by several authors (Lo et al. 2005, Avula et al. 2009) 141 and the fact that poultry by products (feather meal, poultry-by-product-meal, hatchery 142 143 by-products, spent laying hens) are currently utilized for animal feed (El Boushy and 144 van der Poel 2000) make this stream an interesting source for single cell protein 145 production from for agri-industrial wastewaters.

146

147 Raw wastewater

Batches of around 60 L wastewater were collected monthly from a poultryprocessing facility in Brisbane, Australia. The wastewater was a combination of process water from feather removal and degutting, as well as general cleaning water (e.g. from cleaning of floors). At the facility, the wastewater is usually pre-screened

152 (3 mm) and directed towards a dissolved air flotation (DAF) unit. The DAF influent was the wastewater sampled and used in this study. After collection, the wastewater 153 was transported in jerry cans at room temperature (<30 min transport time in a air-154 conditioned car) and immediately stored in a 4 °C cold room. From this storage, 155 wastewater was weekly pumped to an influent tank in the laboratory after discarding 156 the residues from a previous week of operation. An additional sieve (1.0 mm mesh 157 width, regularly cleaned) was used at the suction side of the influent pump to prevent 158 clogging due to solids. 159

The raw wastewater contained on average 4000 mgTCOD L⁻¹, 200 mgTKN L⁻¹ and 160 35 mgTP L⁻¹ with significant variations in different periods. During Period III, TN and 161 TP increased up to $>500 \text{ mg L}^{-1}$ and 55 mg L⁻¹, whilst TCOD remained stable. The 162 TCOD increased during Period IV. A detailed composition analysis and the average 163 COD, TN and TP concentrations of each period are in supplementary materials 164 (Table S1 and Figure S1) and each period is further described as part of the 165 166 bioreactor operation. Changes in wastewater composition resulted from the 167 discharge of different streams such as process water from feather removal and degutting (high COD, TN and TP), as well as differences in general cleaning water 168 169 amounts. The wastewater of the poultry processing factory is not buffered onsite, because large downstream covered anaerobic lagoons have sufficient hydraulic 170 171 retention (HRT >20 d) to tolerate peak loads within the system.

172 **Inoculum**

The continuous anaerobic reactor described below was inoculated with 10 v/v% of 173 PPB from a domestic wastewater enrichment culture (around 1.0 gVS L⁻¹) as 174 described elsewhere (Hülsen et al. 2016b). We note that inoculum from any mixed 175 176 microbial source, poultry source wastewater would be feasible (Hülsen et al. 2018). 177 Microalgae was isolated from effluent evaporation ponds at a piggery in South Australia, and cultured in 160 mL serum flasks open to the atmosphere, illuminated 178 with a full spectrum at 130 W m⁻² by two 150 W fluorescence lamps (distance 63 cm) 179 180 and continuously stirred at 100 rpm in an orbital shaker (Edwards Instrument Company). From existing cultures, domestic wastewater was inoculated with 10 181 182 v/v% microalgae on a weekly basis to maintain the cultures in the exponential growth 183 phase. 200 mL of the microalgae (1.0 gVS L⁻¹) enrichment culture was used to inoculate the continuous aerobic reactor described below. 184

185

186 White light and infra-red light bioreactors (WLR and IRR)

The IRR and WLR were operated in parallel. The IRR set-up used for the PPB operation was described in detail elsewhere (Hülsen et al. 2016a). The WLR set-up was similar, but open to the atmosphere at the surface. Both reactors were operated at room temperature averaging 22 °C for the WLR reactor, and 24 °C for the IRR reactor (standard deviation of 2°C for both). <u>Both reactors were equipped with a</u>

192 <u>submerged flat sheet membrane with 0.45 mm pore size and 0.12 m² surface area</u> 193 <u>(Kubota, Osaka, Japan). The operating flux of the membrane was on average 0.6</u> 194 <u>(0.2) L m⁻² h⁻¹ which is considerable lower than critical flux in the order of 10-20 L m⁻²</u> 195 <u>h⁻¹ (Achilli et al. 2011), due to relatively high strength of the feed. The membrane was</u> 196 mechanically cleaned every 14 d without backwashing.

Figure 1 provides a schematic set-up and pictures of both bioreactors. Air was 197 introduced at 6 L min⁻¹ (oxygen supply capacity of approx. 240 mgO₂ L⁻¹ h⁻¹ 198 assuming coarse bubble aeration and a standard transfer efficiency of 3% m⁻¹) with 199 an air compressor (KNF Neuberger Laboport N86KT.18) to mix the WLR and to 200 supply CO₂ and O₂. Given the COD consumption of 60 mg L⁻¹ h⁻¹, k_La could be 201 determined to be approximately 15 h⁻¹ based on the 1st order model of 202 (Tchobanoglous et al. 2003). Additional oxygen was supplied via photosynthesis, 203 which was estimated at 1000mg O₂ m² d⁻¹ (or 2.8 mg L⁻¹ h⁻¹) at 31 W m², at 3% 204 quantum yield and 0.1 mole O_2 per mole photons (2.46x10⁵ J mole⁻¹ (PAR)) 205 206 (Cuaresma et al. 2009)). The WLR was illuminated from one side with a full spectra 150 W fluorescence lamp (Clamp Flood Light, Nelson Lighting, Tonbridge, UK). The 207 208 closed (anaerobic) IRR was illuminated with three IR LED lamps (24 W each, IR 96 LED Illuminator for Night Vision Camera, St. Louis, MO, USA) with a spectral 209 distribution of 800-900 nm, and a peak at 850 nm. 210

The spatial distribution of the irradiance was determined for both reactors by taking various measurements along the irradiated surface using a spectroradiometer (stellarnet blue wave spectroradiometer, Warsash Scientific, Australia). Fifty scans were taken and averaged for each point on the surface. The average irradiance of the WLR was 170 W m⁻² (340-1110 nm) or 31 W m⁻² of photo active radiation (PAR;

400-700 nm), which is equivalent to 153 μ E m⁻² s⁻¹ (1W m⁻² = 4.94 mol m⁻² s⁻² for PAR (Doucha and Lívanský 2009)). This irradiance intensity is common for low intensity indoor illumination of microalgae growth reactors to provide healthy growth that is not photo-inhibited (Chini Zittelli et al. 2000, Mirón et al. 2003). The average irradiance of the IRR was 18.7 W m⁻² (IR, 750-900 nm), realised by adjusting the distance from emitter to reactor. The spatial distribution and outputs of the lamps are presented in the supplementary materials (Figure S2 and S3).

The attenuation of light in the WL and IR reactors were determined using the Beer-Lambert law. The attenuation for different concentrations of biomass were calculated and plotted. For this analysis, the wavelength for the WL reactor was assumed to be a mean of 590 nm, and 850 nm was assumed as the mean wavelength for the IR reactor. The details of the calculations are presented in the supplementary materials (Figure S10).

The bioreactors were operated for 243 days, which was split into five periods; Period 229 I (01-75 d), Period II (76-143 d), Period III (144-174 d), Period IV (175-226 d) and 230 Period V (227-243 d) During Period I, the bioreactors were operated at 2.0 d HRT, 231 and this was shortened to and maintained at 1.0 d HRT until the end of the tests 232 233 (Period II-V). The major differences between each period were the wastewater compositions, with low COD, N and P during Period I and II, high TN and TP during 234 period III and high COD, TN and TP during period IV and conditions similar to period 235 236 I and II during period V (fluctuations caused by grab sampling, also see Figure S1 for comparative influent concentrations). Analyses were generally done 3 times weekly. 237 Contents were regularly withdrawn to control the SRT around 2.0 d and 3.0 d in the 238 239 IRR and WLR to support PPB and microalgae growth at high influent COD concentrations following Ogbonna et al. (2000). The VLRs of both reactors increased 240

from 2.0 to 3.0 gTCOD L⁻¹d⁻¹ (Period I-III) and peaked during Period IV at around 9.3 gTCOD L⁻¹d⁻¹ where TN and TP VLRs were proportional. A summary of the experimental design, including the volumetric loading rates (VLR) for TCOD, TN and TP, as well as the solids loading rate (SLR), are presented in Figure S4.

245 The reactors were completely mixed with air (WLR) or headspace gas (IRR, recycled from the headspace to the base of the reactor). The reactor contents (denoted below 246 247 as sludge out) were sampled from the middle of the reactor, and these samples were 248 assumed to be representative of the well-mixed reactor contents. Membrane filtrate was also regularly sampled, denoted as "reactor effluent" below. These samples 249 were analysed for TCOD, TKN, TP, NH₄-N,NO_x-N, NO₂-N, PO₄-P, Sulfur species, 250 metals and VFAs by the analytical methods described below. The biofilm from the 251 252 membrane and reactor walls was regularly removed and re-suspended in both systems (once per week). 253

254

255 Analytical methods

TCOD and SCOD were determined by COD cell tests (Merck, 1.14541.0001, Darmstadt, Germany). Dissolved NH₄-N, NO_x-N, NO₂-N and PO₄-P were determined by a QuikChem8000 FIA (Hach Company, Loveland, USA). Temperature and pH were measured using a TPS Minichem temperature and pH set-up (Brendale, QLD, Australia). TSS and VSS and TS/VS were determined according to Standard Methods (APHA. 1998). Soluble and total Kjeldahl nitrogen (TKN) and total

262 phosphorus (TP) were determined using sulfuric acid, potassium sulfate and copper sulfate catalyst in a block digestor (Lachat BD-46, Hach Company, Loveland, CO, 263 USA) (Patton and Truitt 1992). Elemental analysis was performed by inductively 264 coupled plasma optical emission spectrometry (ICP-OES) after 10 % nitric acid 265 digestion (Perkin Elmer with Optima 7300 DV, Waltham, MA, USA). Protein analysis 266 was estimated by calculation based on NH₄-N and TKN content following the 267 approach described by Eding et al. (2006). Additionally, amino acid contents were 268 analysed externally by the Australian Proteome Analysis Facility (Sydney, Australia). 269 270 For the amino acid quantification, samples were hydrolysed with 6M HCl at 110 °C for 24 hours and then analysed using WaTERS aCCgtAG Ultra chemistry on a 271 Waters Acquity UPLC for high sensitivity amino acid analysis. All soluble 272 273 constituents analysed during the reactor operations were determined after filtering with a 0.45 µm membrane filter (Millipore, Millex[®]-HP, Merck Group, Darmstadt, 274 Germany). Irradiance (W m⁻²) and wavelength profile were measured with a UV-VIS 275 & NIR light sensor as described above (stellarnet blue wave spectroradiometer, 276 Warsash Scientific, Australia). Gas samples (CO₂ and CH₄) were analysed by GC 277 278 (2014 Shimadzu, Kyoto, Japan) with thermal coupled detector (TCD) (Tait et al. 279 2009).

280

281 **DNA extraction and Amplicon sequencing**

Genomic DNA was extracted from the samples by FastSpin for Soil Kit (MP-Biomedicals, Santa Ana, CA, USA) according to the manufacturer's protocol. DNA of each sample was provided to Australian Centre for Ecogenomics (ACE) for 16S Amplicon sequencing by Illumina Miseq Platform, using universal primer pair 926F (5'-AAACTYAAAKGAATTGACGG-3') and 1392wR (5'-ACGGGCGGTGWGTRC-3') primer sets (Engelbrektson et al. 2010).

Raw paired reads was first trimmed by Trimmomatic (Bolger et al., 2014) to remove 288 short reads (less than 190bp) and low quality (lower than Phred-33 of 20). The 289 trimmed paired reads was then assembled by Pandaseq (Masella et al. 2012) with 290 default parameters. The adapter sequences were removed by FASTQ Clipper of 291 292 FASTX-Toolkit (Pearson et al. 1997). The joined high quality sequences was analysed by QIIME v1.8.0 (Caporaso et al. 2010) using open-reference operational 293 294 taxonomic unit (OTU) picking strategy by uclust (Edgar 2010) at 3% phylogenetic distance and assigned taxonomy by uclust against Silva database (128 release) 295 (Quast et al. 2012). OTUs with only one or two reads were filtered from the OTUs 296 table by command filter otus from otu table.py in QIIME. Then filtered OTUs table 297 298 was normalised to 9000 reads per sample using package phyloseq (McMurdie and 299 Holmes 2013) in R (version 3.2.1; R core team, 2015). Normalised OTUs table was then summarised to genus level by command summarize taxa.py in QIIME. 300

301 Data processing and statistical analysis

Cumulative mass balances were performed on TCOD, TN and TP, as well as K and 302 Mg to determine losses and recovery potential. This analysis used Eq. (1), where Xi 303 304 indicates the concentration X of the component *i*. Mass loadings were calculated using hydraulic daily influent flow multiplied by measured mass concentration. 305 306 Calculations for which daily data was missing in the effluent or sludge, linear 307 interpolation (interp1 command in Matlab) of data measured on the days before and after were utilized. The COD capture efficiency was calculated with the interpolated 308 309 loads, considering the particulate COD (TCOD-SCOD) of the withdrawn sludge over 310 the TCOD influent load over time.

311
$$Xi_{recovery}(\%) = \sum_{i=1}^{Xi_{effluent}(g \, d^{-1}) + Xi_{sludge out}(g \, d^{-1})}_{Xi_{influent}(g \, d^{-1})} x100$$
(1)

312 COD capture efficiency
$$(gCOD \ gCOD^{-1}) = \sum_{i=1} \frac{SolidCOD_{sludge \ out} \ (g \ d^{-1})}{TCOD_{influent} \ (g \ d^{-1})}$$
 (2)

314
$$\frac{TCODin(kg)}{\binom{TCOD}{VS}} \times \eta(COD)(\%) \times Y(kgCOD \ kgCOD^{-1}) \times CP \ content \ (kgCP \ kgVS^{-1})$$
(3)

315 Measurement results for inputs are presented below as averages, and variability in 316 inputs are expressed as standard deviations in time-series measurements, given as $\overline{X}(s_{X_i})$, where \overline{X} , is the average value for the data X_i , and s_{X_i} is the corresponding 317 standard deviation. Measurement results for outputs and calculated parameters are 318 presented below as average values, with uncertainty expressed as uncertainty in the 319 320 mean value based on a two-tailed t-test at the 95% confidence level (5% significance 321 threshold) and with an appropriate number of degrees of freedom. Thus values are given below as $\overline{X} \pm E_{\overline{X}}$, where $E_{\overline{X}}$ is the estimated error at the 95% confidence level. 322 The 'Shannon' index of species diversity (H) was determined using H =323

 $-\sum_{i=1}^{n} p_i \ln p_i \text{ with } p_i \text{ being the number of reads in an OUT/total number of reads}$ $(Spellerberg and Fedor 2003). Shannon evenness (E) was determined using <math>E = \frac{H}{lnS}$ $(S = \text{number of total OTUs in the sample) following (Hill et al. 2003).$

327

328 3.Results and Discussion

329 Wastewater treatment performance

330 Both the WLR and IRR were able to effectively treat the poultry processing wastewater with COD removals (averages calculated between day 20 - day 243) 331 averaging 98.1±0.5 % for the WLR and 92±1.5 % for the IRR. This was with 332 sustained loading rates up to 15 kgCOD m⁻³d⁻¹ and a short HRT of 1.0 d. Effluent 333 TCOD was 110 mg L⁻¹ and 296 mg L⁻¹, respectively. The pH averaged 7.0 for the 334 335 WLR and 7.5 for the IRR with a standard deviation of 0.2 units on both. The two reactors achieved similar TN removals, being specifically 68±6 % for the WLR and 336 63±5 % for the IRR. Average effluent TN concentrations were 74 mg L⁻¹ and 93 mg 337 L⁻¹, respectively. The average TP removal over time (day 20 – day 243) was 26±2.9 338 % for the WLR and 35.5±3.0 % for the IRR, with final effluent concentrations of 27 339 mgP L⁻¹ and 24 mgP L⁻¹, respectively. 340

341 TCOD, TN and TP removal efficiencies changed over time in both reactors, with 342 average removal efficiencies for the various treatment periods being significantly

different (p<0.05) (Figure 2A-C). Nevertheless, measured TN and TP removals were
similar during specific periods (e.g. TN and TP in Period III (p>0.05); TP in Period IV
(p>0.05); TN in Period V (p>0.05)), and mostly coincided with changes in influent
wastewater composition/strength. The bioreactors showed improved TN and TP
removal performance with higher wastewater strength (Period III and IV, Figure 3).
The TCOD, TN and TP effluent concentrations time series are shown in Figure S5.

The decrease in HRT from 2.0 d to 1.0 d did not significantly affect average TCOD removal performance in either of the two reactors. However, during Period IV with the high COD influent, the removal performance of the WLR was stable whereas the IRR showed a progressive increase of up to 700 mgCOD L⁻¹ in the effluent, partly explained by an increase in VFA-COD (Figure S6).

The TN removal performance increased with increasing influent TN (up to 785 mg L⁻ 354 ¹) during Period III (Figure 2B), and effluent TN concentrations remained similar to 355 that observed in Periods I and II. This increased N removal was likely achieved by 356 357 retaining organically bound N in the sludge. However, TN effluent concentrations decreased during Period IV, despite increased COD influent concentrations during 358 this Period, also indicating assimilative N removal. Average N removal was not 359 significantly different between periods III and V. However, the main nitrogen species 360 in treated effluent from the WLR was nitrate, as opposed to ammonium in the IRR 361 362 effluent (Figure S7), suggesting that fundamentally different N removal pathways

363 were giving similar removal performance. Excess nitrification also caused the TN 364 efficiency drop in the WLR around day 140, which resulted from a programmable 365 logic controller interruption, stopping the influent pump but not the air supply.

Total phosphorus removal was not affected by the HRT change (Period I and II). The TP increase in the influent during Period III translated into a higher TP concentration in the effluent (Figure S1). However, TP concentration in the effluent decreased during Period IV despite higher COD influent concentrations, thought to be due to assimilative TP removal as described for TN above.

371 Overall, discharge limits to e.g. surface waters were not achieved in the one-step 372 treatment but, depending on legislation, the application as irrigation water might be 373 feasible.

374 COD, N and P recovery

Mass balance over 124 days of operation for the WLR showed that a major fraction of the COD was lost (64±1.6 %), likely dissipated via respiration to CO₂. At the same time, 25±1.4 % of the nitrogen (N) was lost, probably by stripping of ammonia or nitrification/denitrification (García et al. 2000). Mass balances for phosphorus (P) and potassium (K) indicated closure at 103.4±0.4 % and 107.1±8.0 %. Overall, 32.7±2.0 % of COD, 36.2±0.7 % of N and 28.6±0.4 % of P in the influent was assimilated/retained as biomass/product in the WLR.

382 With the IRR, the recovery of TCOD (via VFAs-COD) to biomass of (48.7±1.0 %), N (45.7±2.0 %) and P (44±3.0 %) was higher than in the WLR. Overall N and K 383 balances on the IRR also showed reasonable closure at 100.7±1.2 % and 97.9±1.9 384 %, respectively. Off-gas production (IRR), measured a gas flow (tipping bucket gas 385 meter) of around 1.2 L over the entire reactor operation with minor amounts of 386 methane 2.9 % CH₄, 2.8 % CO₂ (standard deviation of 1.5 % on both), and negligible 387 hydrogen (~0.01 This represents a negligible COD loss 388 %). through methanogenesis. A significant proportion of P was lost, with only 80±4.0 % of the 389 390 influent load being recovered in effluent or sludge. This loss of P is likely due to Pprecipitation with Ca and Mg, and settling of precipitates to the bottom of the reactor, 391 despite the vigorous gas mixing applied during the tests (partly caused by the 392 393 elevated pH). Detailed progressive cumulative TCOD, N and P mass balances are presented in the supplementary materials (Figure S8 and S9) for reference. 394

395

396 Biomass characteristics

The biomass characteristics of both reactors were well in line with literature values reported by Shipman et al. (1975) (PPB) and Anupama and Ravindra (2000) (microalgae) as well as a more recent comparison between microalgae, fungi, bacteria and PPB (Puyol et al. 2016). Biomass characteristics were affected by the influent composition of each operation period. However, comparing the crude protein

402 (calculated from particulate TKN) content of periods I and II (over 143 d) shows that both reactors generated biomass with >0.6 gCrude Protein (CP) gTS⁻¹ (compared to 403 0.6-0.65 and 0.45-0.65 gCP gTS⁻¹ (Puyol et al. 2016)) with average biomass yields 404 for the IRR and the WLR of 0.5±0.1 gCOD gCOD⁻¹ and 0.3±0.2 gCOD gCOD⁻¹ 405 (extracted from TCOD sludge fractions in Figure 4). The average biomass yield of 406 the IRR was up to 60 % higher than that of the WLR. At the same time, the N and P 407 content and TCOD/VS ratios of the biomass, were essentially the same for both 408 reactors (1.4 % P and 10 % N and 1.5±0.1 TCOD/VS, data not shown). 409

The total protein content according to the amino acid analysis was higher in the IRR 410 biomass (460 mg amino acid gTS⁻¹ or 502 mg gVS⁻¹) than in the WLR biomass (380 411 412 mg gTS⁻¹ or 390 mg gVS⁻¹) (also well in line with above cited literature) (Figure 5). Amino acid composition was only considered during Period I and II (n=5), because 413 particulate matter and increased crude protein (CP) content in higher strength 414 influent wastewater of later operating periods. The CP influent concentration during 415 these periods increased to >3.4 g L⁻¹ which means at least part of this protein is 416 measured together with the PPB protein in the reactor. Anaerobic protein hydrolysis 417 418 and fermentation to VFA, CO₂ and NH₄-N is commonly not complete due to thermodynamic, stoichiometric (Ramsay and Pullammanappallil 2001) and kinetic 419 effects (Christ et al. 2000). When harvesting the reactor biomass, the total protein 420 measurements also contained poultry processing wastewater proteins that are 421

naturally parts of the solids. This potentially interfered with the PPB protein profile
during Period II and IV. This would need to be considered if microbial protein were
the goal, with waste chicken fraction being acceptable (e.g., for fish feed) (Samocha
et al. 2004), or better solids removal would be required.

Metal contaminants were also tested, and were generally low with Cd, Ni and As being undetectable (<0.00 mg/kg), Pb and Cu being <0.4 mg/kg, and Zn being <1.0 mg/kg, which would allow the global application as fertilizer and animal feed in China and Canada, following the limits values summarised by Wang et al. (2017). There were no systematic differences between the two products. This offers no barriers to application of the final product as feed or fertilizer. Further information is provided in Table S2.

433 Microbial analysis

The microbial analysis of the WLR showed that photosynthetic organisms were 434 present over the reactor operation period, but did not dominate (Figure 6). The 435 436 highest relative abundance of phototrophic organisms was <20% (93 d), with Chlorella being the most abundant genus (16%, at 93 d). A variety of cyanobacteria 437 (Chorophyta), green non-sulfur (Chloroflexi), green sulfur (Chlorobi) and purple 438 phototrophic bacteria (Blastochloris, Rhodobacter, Rubivax, Thiocapsa) were 439 present as flanking phototrophs, at less than 3% relative abundance. The flanking 440 441 PPB can act as aerobic anoxygenic phototrophs (Yurkov and Beatty 1998), 442 contributing to COD and nitrogen removal at high dissolved oxygen previously443 reported (Lu et al. 2017).

The WLR non-phototrophic community was generally comprised of common 444 (facultative) aerobic heterotrophs, frequently detected in aerobic systems including 445 Comamonadaceae (Acidovorax, Hydrogenphaga, Schlegelella), Xanthobacteraceae 446 447 (Xanthobacter, Dokdonella) (4-12 % relative abundance), Chitinophagaceae (0.17-38 %) and Ellin6075 (0.04-3 %) (Cao et al. 2014, Oren 2014, Rosenberg 2014) but 448 shifted over time. This distribution also explains the neutral pH of the WLR were 449 algae consumed inorganic carbon originating from organic carbon conversion by 450 heterotrophs. The Shannon evenness index (E) was stable around 0.67, indicating 451 452 very small changes of the diversity in the WLR community over time. This indicates, white light did not create a selection advantage for microalgae, which would have 453 resulted in dominance and a subsequent decreased equitability over time. 454

In contrast to the WLR, the evenness index for the IRR decreased from 0.6 to 0.4 in the IRR over time (Figure 6). This indicates reduced diversity due to increased dominance of PPB driven by IR in combination with increased influent COD which also resulted in increased VFA-COD concentrations in the reactor (>200 mg VFA-COD L⁻¹ as show in Figure S6). The VFA-COD reactor concentration had significant effect of the relative abundances of PPB over time (p = 0.022). The most abundant PPB species was *Rhodopseudomonas palustris* (up to 50 %), followed by

Rhodobacter sphaeroides (up to 23 %) and a variety of flanking PPBs including
Rubrivivax *sp. Rhodocyclus sp, Blastochloris sp. Allochromatium* and *Thiocapsa sp.*(each max 1.0 %). The community shifted towards PPB dominance whereby
changing influent conditions, and particularly high influent COD (Period IV, day 201),
favoured *Rps. palustris* at day 201.

467 The flanking community was comprised of a diverse mix of common representatives in anaerobic digesters, including a variety of *Bacteroidetes (Dysgonomonas*, 10.7 %; 468 Proteobacteria (Moraxellaceae, 11 %; 168 d) and Firmicutes 469 201 d). 470 (Carnobacterium, 8.6 %; 159 d) that degrade oligomers such as fats, carbohydrates and proteins into smaller subunits such as VFAs and NH₄-N (Wang et al. 2014) 471 472 utilized by PPBs to produce protein rich biomass. Interestingly, methanogens, specifically fast growing hydrogenotrophs did not become established and were 473 present at low relative abundance of <3.0 % at day 168 and generally below 1.0 %, 474 aligning with the minimal methane production observed. 475

476

477 Comparing WL and IR reactors

478 *Performance.* Both bioreactor systems were able to simultaneously remove organic
479 matter, N and P from poultry processing wastewater at reasonable loading rates
480 (average 4.0 kg m⁻³ d⁻¹) and reasonable HRT (1.0 d). The comparison showed

481 similar overall removal performance by the two reactors with 42 % less effective irradiance in the IRR (comparing 18 W m⁻² with 31 W m⁻² PAR). When considering 482 emitted illumination, the savings increases to 90% comparing IR irradiance (18 W m⁻ 483 ²) with a full spectra (170 Wm⁻²). We acknowledge that efficient UV-VIS LEDs would 484 more efficiently deliver the same PAR output, but will never approach the efficiency 485 of IR illumination for artificial illumination. We further note, light attenuation is 486 strongly impacted by biomass concentration and wavelength. White light is not 487 attenuated in pure water over 50 mm, while IR light is attenuated by 20 % (Fig S10). 488 489 However, even at 0.2 gVSS L⁻¹, IR light is less attenuated than WL (90 % over 50 mm for IR vs 95 % for WL). Penetration depth for both, in the presence of biomass is 490 comparably small, being 5 mm for WL at 2.0 gVSS L⁻¹ vs 10 mm for IR. This 491 492 emphasises the importance of mixing and hydrodynamics in delivering the microorganisms to the irradiated surface, as opposed to delivering photons to the 493 microorganisms (Bitog et al. 2011). 494

Microbial community and yield. As expected, in the WLR (aerobic), microalgae were not the main mediator for wastewater treatment and biomass assimilation (Hülsen et al. 2018). This contrasts with previous reports, where similar intensities to the ~30 W m⁻² PAR were able to support non-photo inhibited microalgae (*Nannochloropsis, Chlorella, Spirulina*) growth, even at peak growth rates (Sforza et al. 2012, Simionato et al. 2013, Gouveia and Oliveira 2009). The applied SRT was above the minimum

501 for Rhodobacter sphaeroides, Chlorella sorokiniana and Spirulina platensis (Ogbonna et al. 2000). This is further supported by specific growth rates of *Chlorella* 502 sorokiniana and Leptolyngbya (0.32 d⁻¹on glucose (Wan et al. 2011) or 0.24 - 0.27503 on bicarbonate (Janssen et al. 1999)); 0.40 d⁻¹ on CO₂ (van der Grinten et al. 2005)). 504 505 The key difference is likely due to two factors; (i) the air supplied through membrane 506 scouring and mixing, and (ii) the complex wastewater source. Therefore treatment of this type of wastewater always results in ALBAZOD referring to the diverse 507 community of algae, bacteria, zooplankton and detritus (Hargreaves 2006). 508 509 Population shifts in open microalgal ponds due to grazing and population losses are density depended whether fed with wastewater or pure substrates (Day 2013), and 510 511 observed in pilot and large scale ponds in a sophisticated 10-year study in Singapore 512 (Taiganides 1992). This mixed (bacterial dominated) community of the WLR resulted in a similar yield (0.34±0.01 gCOD gCOD⁻¹) compared to yields obtained in 513 conventional aerobic systems which have up to 20 d SRT (at 20 °C ~ 0.3-0.4 gCOD 514 gCOD⁻¹ (Tchobanoglous et al. 2003)) as well as high rate activated systems with 515 SRT of 2 d (Jimenez et al. 2015). 516

In contrast, the measured yields for the IRR (0.5±0.01 gCOD gCOD⁻¹) fell within in
the broad range of values reported in the literature for mostly axenic PPB cultures
treating various agri-industrial wastewaters (Tuna condensate + Shrimp blanching
water: 0.24 (Prasertsan et al. 1993), mandarin orange peel: 0.83 (Sasaki et al. 1991)

521 and Sago starch processing (decanter) 0.59 gCOD gCOD⁻¹ (Getha et al. 1998)). The measured yields were lower than that reported for a mixed PPB community treating 522 domestic wastewater (~1.0 gCOD gCOD⁻¹) (Hülsen et al. 2016a) which is likely 523 attributed to the decreased relative PPB abundance (~50 % compared to >80 %) 524 induced by high poultry wastewater influent COD and the need of e.g. fermenting 525 bacteria to transform the oligomers into VFAs. Despite the anaerobic conditions, 526 anaerobic protozoa can also graze and pose a potential threat to PPBs (Schulz et al. 527 1990) and further research is required to clarify these effects for large-scale 528 529 production systems.

530

531 Amino acid profile. In comparison with fishmeal (FAO 1970), the overall protein level, 532 and hence amino acid content was lower in both reactors. Based on a crude protein content of 60 %, around 190 kg (IRR) and 140 kg (WLR) of crude protein could be 533 recovered per tonne of influent COD per day from poultry processing wastewater 534 (calculated following Eq.3). The influence of non-degraded influent protein on the 535 biomass characteristics could be reduced by buffering to avoid peak loads, which 536 would also allow for a degree of pre-acidification. In terms of the single cell protein 537 (SCP) quality, a stable microbial community is advantageous as product quality, 538 consistency and therefore potential value are likely improved. As such, PPB can 539 produce a more consistent product when treating organic-rich wastewaters, because 540

541 of the dominance by PPB as compared to an ALBAZOD based system. However, for the overall biomass protein content and recovery, this would be secondary, because 542 protein residues already present in the raw wastewater could contribute to the 543 harvested product. We note that e.g. in the European Union (EU 2002), high grade 544 feed mixtures are downgraded to lower categories if co-mixed animal by-products 545 (e.g. SCP produced on wastewater) have a low grade (Woodgate and Van Der Veen 546 2004) which likely impacts the SCP value, but does not prohibit the application in 547 general. In terms of price, this may lead to a preference for non-animal derived 548 549 wastewaters, e.g. sugar mill/stillage, and these aspects require further clarification. However, we note that e.g. sugar mill wastewater also has drawbacks as it a) does 550 551 not contain sufficient macro and micronutrients, b) production is seasonal, and c) 552 wastewater is recycled within the process throughout the production season (personal communication with the management of the Condong Sugar Mill, Australia 553 and stream inventory campaign, data not shown). 554

555

556 Significance for agricultural industrial wastewater treatment

557 Treatment of poultry processing wastewater in the present study did not achieve 558 typical surface water discharge limits (TCOD <100, TN<10 and TP<1.0 mg L⁻¹), and 559 barely achieved irrigation water limits. However, the results did show that, with 560 sufficient influent COD, significant amounts of N and P can be assimilated at

average volumetric loads of 4.0(3.1) kgTCOD m³ d, 0.3(0.19) kgTN m⁻³ d⁻¹ and 561 0.03(0.01) kgTP m⁻³ d⁻¹. Instead of producing low value biogas and operating at low 562 biomass yields without nutrient recovery, an SCP concept could increase microbial 563 yields as well as upgrade nutrients to valuable products. Rather than aiming to 564 565 reduce sludge production as in traditional wastewater treatment, a SCP concept aims for maximum recovery of COD, N and P, which are then considered to be 566 valuable resources. There is an increasing interest in value add products and the 567 upgrading of e.g. low value methane (Strong et al. 2016). In this context, Burgess et 568 569 al. (2015) has determined that on a mass load basis (from domestic wastewater input loads), the value of microbial biomass is approximately 3 times that of biogas. 570 However, this applied a relatively low value of AUD 0.2 kg⁻¹ to microbial biomass. 571

The results showed that IRR has the potential to produce around 500 kg of protein 572 rich biomass-COD per tonne of influent COD (assuming the presence of adequate 573 amounts of N and P). This achieves a significantly larger recoverable fraction in the 574 wastewater treatment as compared to conventional anaerobic (methanogenic) 575 technologies. Although, the amino acid content of the recovered product was lower 576 577 than fishmeal, the data suggested that at least a fraction of fishmeal could be substituted with the biomass product where the value of fishmeal is between 1400-578 1800 USD tonne⁻¹ (Asche et al. 2013) which would result in 10 times higher values 579 compared to biogas following Burgess et al. (2015). Ultimately, the value of the 580

581 biomass has to be determined in feed trials, but the relevant literature has already suggested the general applicability of phototrophic bacteria grown in axenic cultures 582 on artificial medium (Banerjee et al. 2000, Azad et al. 2002, Kim and Lee 2000). 583 However, for axenic cultures grown on artificial medium, the production costs would 584 585 likely exceed the product value and render the protein source economical unfeasible, 586 except for exceptionally high value niche applications. This has been addressed for microalgae and biofuel production (Slade and Bauen 2013) where the utilisation of 587 wastewater has the potential to reduces the overall production costs (Park et al. 588 589 2011). We note, axenic cultures are not considered to be directly applicable to wastewater treatment and comparisons and life cycle analysis for PPB biomass are 590 591 not available in the literature yet.

The IRR could produce a PPB dominated culture, with irradiance reduced to 8.0 kWh m⁻³ (18 W m⁻² at 18 m² m⁻³). Based on a volumetric removal rate of up to 3.6 kgCOD m⁻³ d⁻¹ (90% COD removal) and a yield of 0.5 kgCOD kgCOD⁻¹ with 1.6 gTCOD gVS⁻ 1, the net radiation energy required would then be around 7 kWh per dry tonne (25 GJ). In this case, one tonne of PPB contains up to 22.2 GJ, chemical energy largely sourced from input COD (based on 3.86 kWh kgCOD⁻¹ (McCarty et al. 2011)).

598 The potential product value in conjunction with the production costs will determine 599 the future payback period and real world applications of a SCP mediated system, 600 such as PPB technology. In parallel, resource recovery will become an economic

driver in cyclic wastewater treatment and new technologies will be required in placeof conventional cradle to grave solutions (Matassa et al. 2015).

603 4.Conclusion

604 The comparison of the IRR (PPB) and the WLR (ALBAZOD) showed that both systems removed around 90 % COD, 90 % TN and 40 % TP although the underlying 605 processes were fundamentally different. The anaerobic PPB reactor outperformed 606 the aerobic system in terms of organics and nutrients assimilation and potential 607 resource recovery as protein rich biomass. The biomass of both systems might serve 608 as a future feed or feed additive where the IRR was clearly dominated by PPB (>55 609 %) compared to <20 % of microalgae in the WLR, which can result in more 610 consistent product quality and value over time. WLR systems may be more effective 611 where natural light is preferred, or where nutrient removal is more important than 612 613 resource recovery.

614

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Figure 1: Schematic configuration and pictures of the WLR with algae (top) and IRR with PPB (bottom).



Figure 2: TCOD (A), TN (B) and TP (C) removal efficiencies of the algal WLR (\bullet) and the PPB IRR (\blacktriangle) over time. Solid (WLR) and hatched (IRR) lines represent 5 point central moving averages. The vertical dashed lines indicate a transition between operational periods and a summary of each period (D) with average TCOD, TN and TP removal efficiencies of the WLR and IRR for the various reactor operation periods (I-V).



Figure 3: Average TCOD, TN and TP removal efficiencies of the WLR and IRR for the various reactor operation periods (I-V).



Figure 4: TCOD, TN and TP mass fractions of the WLR (green) and the IRR (pink) over 124 d, in the sludge (dotted), the effluent (solid) and missing fraction (checked). Errors bars represent 95% confidence intervals.



Figure 5: Reference amino acid profiles of fishmeal (white) (FAO 1970) compared with profiles of WLR biomass (green) and IRR biomass (purple) grown on the poultry processing wastewater.



Figure 6: Relative abundance of different microbial groups and the Shannon evenness index (E) in the WLR (A) and IRR (B) treating poultry processing wastewater over time.

