1	Determining of Poisson's Ratio and Young's Modulus of Pumpkin Tissue: Using Laser
2	Measurement Sensors
3	Maryam Shirmohammadi ^{1*} , Prasad KDV Yarlagadda ²
4	^{1,*} University of South Australia, Adelaide, Australia; ² Queensland University of Technology, Brisbane,
5	Australia
6	¹ maryam.shirmohammadi@unisa.edu.au
7	² y.prasad@qut.edu.au

8 Abstract

9 Knowledge of the mechanical properties of food products is necessary to develop better designs and 10 practices for agricultural operations and to reduce mechanical damage on tissue. A Universal Testing 11 Machine was used to assess mechanical properties of peel, unpeeled and flesh samples of the Japanese 12 variety of pumpkin (Cucurbita Maxima). Laser measurement sensors were used during the uniaxial 13 compression test to capture the lateral displacement of unpeeled and flesh samples. Mechanical 14 parameters—including elastic modulus, bio-yield point, Poisson's ratio and maximum lateral 15 displacement—were measured and calculated. A different shape of curve was observed for the peel 16 when compared with unpeeled and flesh samples due to the difference in the structure, moisture level 17 and cellular arrangement of tissues. The values of stress and strain for flesh samples were lower than the 18 calculated values for unpeeled samples. Poisson's ratio was determined for unpeeled and flesh tissues at 19 0.33 and 0.43, respectively. The ratio of stress over strain under linear limit was determined for flesh and 20 unpeeled samples, which were close to the elastic modulus values for each sample. The elastic modulus 21 found for the peel sample was relatively higher than unpeeled and flesh tissues.

22

23 **Keywords**: Elastic limit, axial loading, lateral displacement, elastic modulus, Poisson's ratio, 24 compressive loading, laser measurement sensor, mechanical properties.

25 Introduction

26 Agricultural products undergo several mechanical stages from harvesting through to grading and 27 packaging. Mechanical damage occurring during these stages can vary from small bruising to deep cuts, 28 which is a direct loss when product is rejected in the sorting and grading phases [1, 2]. Damage to 29 different parts of tissues such as skin, flesh or core might not be immediately visible but can cause 30 physiological deterioration and a higher volume of loss over time [3]. A knowledge of mechanical 31 properties of agricultural products provides the base line to design or optimise mechanised operations to 32 a level where the lowest possible damage is created on the tissue.

33 The mechanical behaviours of food materials include a range of parameters under both elastic and plastic 34 deformation ranges. There have been previous studies on determining these mechanical properties; 35 however, some of these parameters are not easy to calculate. Due to the different structural arrangements 36 of cells and the variable response to loading, [4] these parameters need to be carefully investigated under 37 laboratory conditions. Poisson's ratio, the modulus of elasticity and the bio-yield point are some of these 38 parameters. Poisson's ratio is "the negative of the ratio of transverse strain to corresponding axial strain 39 resulting from an axial stress below the proportional limit of the material" [5]. Poisson's ratio has 40 different values if the material is not isotropic. In other words, for anisotropic material the rate of 41 displacement in each direction will be different. Both compression and tensile loading have been used to 42 define the mechanical properties for food materials [5-11]. Poisson's ratio for food materials is 43 considered between 0.25-0.5; for apple tissue it is stated to be between 0.25-0.35, and 0.49 for potato 44 tissue [12]. The reported values for different varieties of onion were 0.15 and 0.44 [13], however, the 45 method used to define Poisson's ratio affects the accuracy of values determined. Although the value of 46 Poisson's ratio is highly affected by the percentage of moisture content, stress value and the loading 47 speed [14], the structure of tissue and sampling method play an important role in determining this value. 48 The load resistance level of peel differs from the flesh and softer part of tissue, which leads to different 49 mechanical and physical responses. This paper's focus is on determining Poisson's ratio, elastic modulus 50 and bio-yield point of pumpkin flesh, peel and unpeeled tissues under uniaxial compression [15, 16, 17]. 51 Laser measurement sensors were used to determine Poisson's ratio of pumpkin tissues. This work was 52 part of an FEA modelling of the mechanical peeling of pumpkin.

53 Material and Methods

54 Samples of the Japanese variety of pumpkin were purchased from a local shop in Brisbane, Australia. 55 The pumpkins selected for the tests were defect-free and ripe with no sign of skin damage or cuts on the 56 surface. In this study, the material behaviour was assumed to be elastic and the effect of deformation 57 rates on material behaviour was not considered as a factor. Moisture content was assumed as staying 58 constant during the test, and all the sample preparation and testing was completed under laboratory 59 conditions. During the sample preparation and prior to testing, samples were kept in sealed plastic bags 60 to eliminate moisture loss.

61 Force versus deformation curves were obtained by performing compression tests on pumpkin samples. 62 Considering the response of material to the loading to be elastic, the stress, strain and elastic modulus of 63 food products are calculated using [12, 18]:

$$\sigma = \frac{F}{A}$$

$$\varepsilon = \frac{L_1 - L_0}{L} = \frac{\Delta L}{L}$$
Equation 1

64 Where σ , ε , *F*, *A*, *L* and ΔL are stress (Mpa), strain, force (N), area (mm²), length (mm) and deformation 65 (mm). Among the mechanical and physical properties of food materials, some of the parameters require 66 a more specific and precise measurement. Poisson's ratio is one of these parameters where both lateral 67 and axial displacements of samples need to be measured. There are different methods introduced to 68 determine Poisson's ratio of food products [5, 7, 10, 11, 13]. For small specimens such as food particles, 69 the elastic modulus of constrained and unconstrained axial loading can also be used to calculate 70 Poisson's ratio [6]:

$$E = \frac{\sigma}{\varepsilon} = \frac{F/A_0}{\Delta L/L}$$

$$\nu = \frac{1}{4} (R + \sqrt{R^2 - 8R})$$

$$R = \frac{E_u}{E_c} - 1$$

Equation 2

71 In, Equation 2, E_u and E_c are Elastic Moduli in unconstrained and constrained uniaxial loading testing. 72 Determining the axial and lateral displacement of tissue is another method of calculating Poisson's ratio 73 value [5]:

$$\nu = \frac{\text{lateral strain}}{\text{axial strain}} = \frac{\frac{\delta R}{R_0}}{\frac{\delta h}{h_0}}$$
Equation 3

74 Additionally, Poisson's ratio can be calculated using: $\mu = \frac{E}{G}$ in an isotropic case and $\mu = \left(\frac{E}{2G}\right) - 1$ for 75 anisotropic materials where E and G are Young's modulus and shear modulus, respectively [5].

76 When a compressive or tensile load is applied to a solid particle, deformation will happen in the direction 77 of force, plus expansion or shrinkage in lateral directions depending on the direction of force. In this 78 study, a uniaxial compression test [19] was performed on flesh, unpeeled and peel tissues of Japanese 79 variety of pumpkin (Cucurbita maxima) [20, 21] at a speed of 20 mm/min. Axial displacement was 80 recorded during the compressive loading by a Universal Testing Machine; for the lateral displacement a 81 pair of laser measurement sensors (AR200) was used (Figure 1). Computer sensors have been used to 82 measure the lateral displacement of food particles under uniaxial loading previously [14]. As shown in 83 Figure 1, the lasers were installed on both sides of the sample under loading. These sensors observe the 84 reflected light from the sides of the target surface. The sum of sensor recorded values provided the total 85 expansion of the samples in a lateral direction.



Figure 1: the experimental setup for recording axial and lateral displacement of samples under compression test.

88 The lasers both pointed at the same height on the samples, and recording lateral displacement was 89 performed only for the flesh and unpeeled samples. Cylindrical samples were prepared with a diameter 90 of 40 mm and an average height of 34.44 mm, 45.48 mm and 5 mm for flesh, unpeeled and peel samples, 91 respectively. The moisture content was considered constant and all the samples were kept in plastic 92 packs before the test to reduce the loss of moisture during testing. The results of the testing were then 93 used to calculate the stress versus strain curve, elastic modulus and Poisson's ratio of the samples. For 94 peel samples, however, due to the low thickness (5 mm) it was not possible to record the lateral 95 displacement. But the force versus deformation curve was obtained and stress–strain curve and elastic 96 modulus were calculated.



97 98 99 Figure 2: Compression test on cylindrical samples of pumpkin flesh using laser measurement sensors to record lateral 99 displacement.

100 Elastic modulus and bio-yield point details were determined for the three samples. Elastic modulus was 101 calculated as the ratio of stress over strain at the bio-yield point, and the slope of stress versus strain 102 curve was also determined as the apparent elastic modulus [6, 22]. For the peel samples, due to the 103 thickness of tissue and the experimental test safety procedures, the results of force versus deformation 104 were only obtained to the point that maximum possible deformation reached. For all three samples, 105 force versus deformation curves were plotted and a linear equation for the elastic zone was determined 106 for unpeeled and flesh samples. For peel results, because of the downward concave shape of the curve, 107 more than one equation was determined to capture the gradual change in curve slope.

108

109 Results and Discussion

110 Pumpkin flesh and peel tissue have different responses to mechanical loading including peeling, cutting, 111 compression, impact and vibration [23]. Depending on the application and the type of mechanised 112 process, the applied load can create different impacts on the tissue which are highly influenced by the 113 tissue characteristics. The strength of the tissue and the cellular structure affects [4] the type and volume 114 of damaged caused by loading. In analysing the mechanical behaviours of materials under different types 115 of loading, the tendency of particles to expand or shrink in a perpendicular direction to loading is used to 116 define Poisson's ratio. Regarding the difficulties associated with performing relevant experimentations to 117 determine Poisson's ratio for different types and varieties of agricultural crops, this value is usually 118 considered to be between 0.25-0.5 [7, 12]. In this study, uniaxial compression tests were performed on 119 cylindrical samples with known dimensions; both axial and lateral displacements were recorded (Figure 120 2). The low thickness of peel samples limited the compression test results to a semi-linear section of 121 curve and peak force and deformation value. Due to the low thickness, the rupture point was not 122 achieved for peel samples (Figure 3 and Figure 4).

123 The linear limit (LL), bio-yield point (Y), and rupture point (R) were determined for each sample based 124 on the force and deformation curve shape for agricultural materials [12] (see Figure 3 to Figure 5). The 125 curves plotted for unpeeled and flesh samples followed a similar regime to yielding and rupture while the 126 peel samples responded differently under the elastic limit.



 $127 \\ 128$

Figure 3: Force-deformation curve for pumpkin flesh samples under compressive loading. Figure 3: Force-deformation curve for peel samples did not follow a fully linear section to the peak for so value as was observed for unpeeled and flesh samples [4, 24, 25]. The curve obtained for peel was similar to what has previously been introduced as a compressible curve [26]. The concave shape of the structure and the structure and the straining happening under loading [26].



133 134

142 143 Figure 4: Force-deformation curve for pumpkin unpeeled samples under compressive loading.

135 Unpeeled samples underwent a larger deformation which led to rupture in comparison with the flesh 136 samples. And, the maximum yielding forces for flesh samples were slightly lower than the unpeeled 137 samples. The load values obtained for peel were higher than both unpeeled and flesh samples (Figure 5). 138 The higher strength of the peel under mechanical loading can protect flesh tissue from damage and 139 protect the product's textural quality of flesh during mechanised operations. The impact of peel in 140 maintaining the fruit's firmness and quality during harvest and post-harvest operations has been studied 141 before [27].





144 145

Figure 5: (a) Force-deformation curve and (b) stress-strain curve for pumpkin peel samples under compressive loading. 147 The concave downward shape of the force versus deformation curve obtained for peel samples has been 148 reported previously for some fruits and vegetable [28]. The downward concave curve pattern has been 149 observed for apples and potatoes [29], raisins [30], red lentils [31], and tomatoes [32] in literature. The 150 stiffness value or the slope of the tangent line determined for different sections of force versus 151 deformation curve for peel sample showed that under different deformation values, the force over 152 deformation ratio varies from lower to higher. Table 1 shows the equations determined for force as the 153 function of deformation and stress as the function of strain. For food materials, a rapid change in the rate 154 of slope at the lower level of compressive loading has been reported previously [28]. The resistance of 155 tissue to the stress due to moisture content has been observed for fruit and vegetables by researchers 156 [32]. A high moisture content of 82%, 84% and 87% has been determined for pumpkin peel, unpeeled 157 and flesh samples, respectively, [33] which affected the response of tissue to loading. 158 Table 1: Slope of force versus deformation curve for peel sample.

Table 1:	Slope of force versus de	Tormation	curve for peel sample.	
Deformation Range	Equation	D2	Equation	R ²
(mm)	(force-deformation)	K-	(stress-strain)	
0.00 to 0.83	F = 178.52d - 10.776	0.9856	$\sigma = 1.4206\varepsilon - 0.0086$	0.9856
0.83 to 1.47	F = 343.87d - 146.29	0.9962	$\sigma = 2.7626 \epsilon - 0.1192$	0.996
1.47 to 2.99	F = 740.36d - 802.86	0.9904	$\sigma = 5.9222 \varepsilon - 0.6467$	0.9908
0.29 to 3.55	F = 1006.9d - 1548.4	0.9999	$\sigma = 8.0125 \ \varepsilon$ - 1.2321	0.9999
0.00 to 3.55	F = 460.36d	0.8571	$\sigma = 3.6789 \ \varepsilon$	0.859
2% of max Deformation	F = 165.8d	1	$\sigma = 1.3194 \epsilon$	1

159 The average stress and strain for unpeeled samples were higher than the values for the flesh samples 160 (Table 2). The equation for the tangent linear line for the elastic section of the curve showed a close trend 161 to a fully linear relationship, unlike the results for peel samples. The R^2 values for flesh were on average 162 0.998 for flesh and 0.995 for unpeeled samples (**Error! Reference source not found.** and **Error!** 163 **Reference source not found.**).

164 Poisson's ratio values for unpeeled and flesh samples were 0.33 and 0.43, respectively (Table 4). The 165 maximum lateral deformation for unpeeled samples was lower than the value for flesh samples, which 166 shows the effects of the combined structure of peel and flesh in unpeeled samples in comparison with 167 flesh only. The lower value of Poisson's ratio in unpeeled samples can be related to the different moisture 168 content levels of the two samples. Additionally, the structure of tissue—with bigger cells for flesh in 169 comparison with smaller cell size and dense cellular structure of peel [4]—has affected the values 170 obtained. Poisson's ratio values estimated in this study were comparable with the values reported for the 171 McIntosh apple (0.34), potato (0.49) [12] and apricot (0.40) [34], but higher than African nutmeg (0.30) 172 [11]. The tissues with higher moisture content [28] have been reported with high value of Poisson's 173 ration, such as potato flesh (0.49), which is close to Poisson's ratio of incompressible materials. The 174 tissues with a high rate of cellular gas, such as some varieties of apple, however, have lower Poisson's 175 ratio values [35], for instance Red Delicious and Winesap varieties of apple with Poisson's ratio of 0.21 176 and 0.29, respectively [12]. The reported values for cantaloupe melon were 0.338 and 0.334 for flesh and 177 peel layers of fruit, respectively [36].

178 For peel samples, the maximum obtained force versus deformation curve was considered to be the bio-179 yield point. The elastic modulus was also determined, as the ratio of stress over strain at the bio-yield 180 point was higher for the peel sample than the two other samples. The elastic modulus at the bio-yield 181 point was similar for flesh and unpeeled samples, however, the average value for the elastic section of 182 the curve and standard deviation shows that there was a higher difference between the elastic modulus 183 values for unpeeled samples in comparison with flesh samples. The value was even higher for the peel 184 samples, which was due to the reported curve shape and the concave pattern of force versus deformation 185 obtained for the peel layer.

186

Table 2: R	esults of Elastic	Modulus and	Poisson's Ratio	for flesh and un	peeled sa	mples.
	Stress– Strain curve	Poissor	's Ratio	Elastic (N	Modulus /Ipa)	
		AV.	SD	Bio-Yield	AV.	SD
Flesh	Y=3.4x (R ² =0.008)	0.434	0.061	3.271	3.56	0.322
Unpeeled	Y=3.1x (R ² =0.995)	0.334	0.059	3.213	3.052	0.546
Peel	-	-	-	7.197	4.353	1.797

187 Sadrnia et al. [37] and Canet et al. [8] performed compression tests on cylindrical samples of watermelon 188 and potato. The elastic modulus of peel was higher than unpeeled and flesh samples; this was similar to 189 what has been reported for watermelon peel and flesh [37]. However, due to the difficulty of recording 190 the lateral displacement, no values were reported for Poisson's ratio of tough-skinned vegetables. The 191 values obtained for flesh samples was 3.27 Mpa lower than the value reported previously for watermelon 192 peel of Crimson sweet and Charleston gray varieties (4.9 and 5.36 Mpa) [37] and potato samples (4.8 193 Mpa) [8].

194 **Conclusion and Future Work**

195 A uniaxial compression test was performed on flesh, peel and unpeeled samples of Japanese variety of 196 pumpkin. Both the axial and lateral displacements of flesh and unpeeled samples were recorded using a 197 Universal Testing Machine and laser measurement sensors. The values of stress and strain, bio-yield 198 point, elastic modulus, and Poisson's ratio for the samples were calculated and presented. The results 199 showed a difference in the force versus deformation curve of peel samples in comparison with the two 200 other samples. The slope of the curve and equations for the linear limit (LL) of each curve was 201 determined. A discussion developed on the differences between the samples' response to the loading. 202 The elastic modulus of peel samples was higher than flesh and unpeeled; in addition, the flesh sample 203 had the lowest elastic modulus values. The maximum lateral displacement for flesh was higher than the 204 unpeeled samples.

205

206 Due to the low thickness of the peel layer and the capability of the testing device to capture the lateral 207 displacement and rupture point of peel samples, the following suggestions were made for future 208 investigation. Determining the lateral displacement of peel tissue under tensile loading will give the 209 possibility of recording lateral displacement. However, due to the tissue character and difficulty of 210 performing tensile tests, using common methods applied on bio-tissues might also be applicable. Using

211 grid lines to measure the deformation of thin-layer tissue has been used in biomedical research 212 previously [38]. This method allows researchers to capture the displacement happening on the samples 213 with smaller dimensions along different axes in microstructural levels. Recording the lateral 214 displacement of a multilayer sample made of layers of peel under compressive loading can be another 215 alternative method for future tests. To capture the effects of viscoelastic behaviour of tissue, further 216 testing with different compressive loading is recommended.

References

219 220	1.	DIOP, A., Storage and processing of roots and tubers in the tropics, ed. D.J.B. Calverley. 1998: FAO.
221	2.	Varela, P., A. Salvador, and S. Fiszman, <i>Changes in apple tissue with storage time:</i>
222		<i>rheological. textural and microstructural analyses.</i> Journal of Food Engineering, 2007. 78 (2):
223		p. 622-629.
224	3.	Rohm, H., D. JAROS, and M. DeHAAN, A VIDEO - BASED METHOD FOR DETERMINATION OF
225		AVERAGE STRESS - STRAIN RELATIONS IN UNIAXIAL COMPRESSION OF SELECTED FOODS.
226		Journal of texture studies, 1997. 28 (3): p. 245-255.
227	4.	Shirmohammadi, M. and P.K.D.V. Yarlagadda, Study of structural changes of pumpkin tissue
228		before and after mechanical loading. Applied Mechanics and Materials, 2013. 333-
229		335 (2013): p. 1998-2003.
230	5.	ASTM, Standard Test Method for Poisson's Ratio at Room Temperature. 2004.
231	6.	Texture in Food volume2: solid foods, ed. D. Kilcast. Vol. 2. 2004, Cambridge: Woodhead
232		Publishing Limited
233	7.	Grotte, M., et al., Young's modulus, Poisson's ratio, and Lame's coefficients of golden
234		delicious apple. International Journal of Food Properties, 2002. 5(2): p. 333-349.
235	8.	Canet, W., M.D. Alvarez, and M. Gil, Fracture behaviour of potato samples (cv. Desiree)
236		under uniaxial compression. Journal of food engineering, 2007. 82(4): p. 427-435.
237	9.	Sitkei, G., <i>Mechanics of agricultural materials</i> . 1987, New York: Access Online via Elsevier.
238	10.	Chappell, T.W. and D.D. Hamann, Poisson Ratio and Young's Modulus for Apple Flesh under
239		Compressive Loading. ASAE, 1968: p. 608-610.
240	11.	Burubai, W., et al., Determination of Poisson's ratio and elastic modulus of African nutmeg
241		(Monodora myristica). International Agrophysics, 2008. 22(2): p. 99.
242	12.	Mohsenin, Physical properties of plant and animal materials: structure, physical
243		characteristics, and mechanical properties. second ed. 1986, New York: Routledge. 891.
244	13.	Cakir, E., F. Alayunt, and K. Özden, A Study on the Determination of Poisson's Ratio and
245		Modulus of Elasticity of Some Onion Varieties. Asian Journal of Plant Sciences, 2002. 1(4): p.
246		376-378.
247	14.	Arana, I., Physical properties of foods: novel measurement techniques and applications.
248		2012: CRC Press.
249	15.	Maryam Shirmohammadi, P.K.Y., Deformation and stress distribution on pumpkin tissue
250		during mechanical peeling using nonlinear Finite Element Modelling
251	16.	Shirmohammadi, M. and P.K.D.V. Yarlagadda, Deformation and stress distribution in
252		pumpkin during mechanical peeling using nonlinear Finite Element Modelling Journal of
253		Food Engineering, 2014.
254	17.	Shirmohammadi, M., et al., Mechanical Behaviours of Pumpkin Peel under Compression Test.
255		Journal of Advanced Materials Research, 2011. 337 : p. 3-9.
256	18.	Sahin, S. and S.G. Sumnu, Physical properties of foods. 2006, Ankara: Springer.
257	19.	Standards, A., Compression Test of Food Materials of Convex Shape. 2008. p. ASABE s368.4.
258	20.	Whealy, K. and S. Ashworth, Seed to Seed: Seed Saving and Growing Techniques for the
259		Vegetable Gardener. 2012: Chelsea Green Publishing.

260	21.	Ferriol, M., B. Picó, and F. Nuez, Morphological and molecular diversity of a collection of
261		Cucurbita maxima landraces. Journal of the American Society for Horticultural Science,
262		2004. 129 (1): p. 60-69.
263	22.	Abbott, J.A., Quality measurement of fruits and vegetables. Postharvest Biology and
264		Technology, 1999. 15 (3): p. 207-225.
265	23.	Emadi, B., V. Kosse, and P.K.D.V. Yarlagadda, Abrasive peeling of pumpkin. Journal of Food
266		Engineering, 2007. 79 (2): p. 647-656.
267	24.	Shirmohammadi, M. and P.K.D.V. Yarlagadda, Experimental Study on Mechanical Properties
268		of Pumpkin Tissue. Journal of Achievements in Materials and Manufacturing Engineering,
269		2012. 54 (1): p. 16-24.
270	25.	Shirmohammadi, M. and P.K.D.V. Yarlagadda, Properties of Tough Skinned Vegetable-
271		Pumpkin Tissue, in 11th Global Congress on Manufacturing and Management GCMM2012.
272		2012, AUT University Auckland New Zealand: Auckland
273	26.	Peleg, M., The basics of solid foods rheology. Food texture, 1987: p. 3-33.
274	27.	Costa, F., Mechanical investigation to assess the peel contribution in apple fruit. Postharvest
275		Biology and Technology, 2016. 111: p. 41-47.
276	28.	Bourne, M., Food Texture and Viscosity- Concepts and Measurement. 2002, New York:
277		Academic Press.
278	29.	Holt, J. and D. Schoorl, <i>Fracture in potatoes and apples</i> . Journal of Materials Science, 1983.
279		18 (7): p. 2017-2028.
280	30.	Lewicki, P.P. and W.E. Spiess, Rheological properties of raisins: Part I. Compression test.
281		Journal of food engineering, 1995. 24 (3): p. 321-338.
282	31.	Ross, K., et al., INTERPRETATION OF THE FORCE–DEFORMATION CURVES OF COOKED RED
283		LENTILS (LENS CULINARIS). Journal of Texture Studies, 2009. 40(1): p. 109-126.
284	32.	Babarinsa, F. and M. Ige, Young's Modulus for Packaged Roma Tomatoes under Compressive
285		Loading. International Journal Of Scientific & Engineering Research. 3(10): p. 314-320.
286	33.	Shirmohammadi, M., Process Modelling and Simulation of Tissue Damage during
287		Mechanical Peeling of Pumpkin as Tough Skinned Vegetable. 2013, Queensland University of
288		Technology: Brisbane. p. 301.
289	34.	Erdoğan, D., et al., <i>Mechanical harvesting of apricots</i> . Biosystems engineering, 2003. 85(1):
290		p. 19-28.
291	35.	Steffe, J., Rheological methods in food process engineering. 1996: Freeman Press.
292	36.	Seyedabadi, E., M. Khojastehpour, and H. Sadrnia, Predicting Cantaloupe Bruising Using
293		Nonlinear Finite Element Method. International Journal of Food Properties, 2014(just-
294		accepted).
295	37.	Sadrnia, H., et al., Internal bruising prediction in watermelon compression using nonlinear
296		models. Journal of Food Engineering, 2008. 86 (2): p. 272-280.
297	38.	Thorpe, C., et al., TENDON FASCICLES SHOW AN AGE-SPECIFIC RESPONSE TO CYCLIC FATIGUE
298		LOADING. Bone & Joint Journal Orthopaedic Proceedings Supplement, 2014. 96 (SUPP 11): p.
299		162-162.